



# **"AIA e Ambiente" – Environment Department**

Taranto, September 20<sup>th</sup>, 2017

2013

- Italian government put **ILVA Spa** under the administration of the **commissioner Enrico Bondi**
- **AIA dept.** was set up to monitor the **progress of the AIA plan**

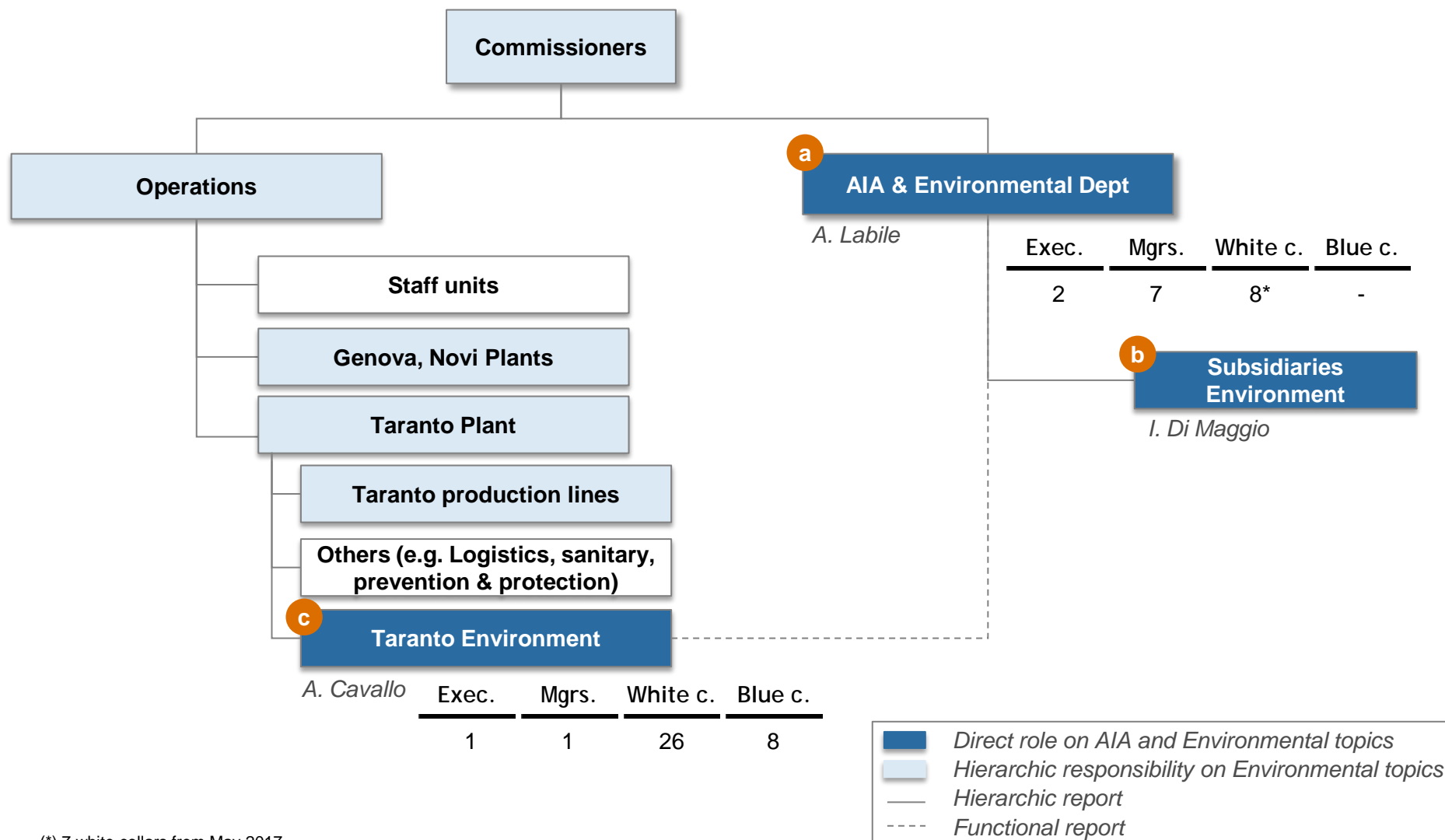
2014

- ILVA and the Italian Government defined the new **Environmental Plan** for Taranto plant's sustainability

2015

- ILVA was admitted to the **Extraordinary Administration status**
- Italian Ministry of Economic Development appointed **Piero Gnudi, Enrico Laghi and Corrado Carrubba** as extraordinary commissioners
- New **direction of AIA and Environment** has been set up to coordinate environmental procedures at group level

# AIA and Environment matters tackled at different levels



(\*) 7 white collars from May 2017  
Source: Management ILVA

# Roles & main responsibilities of AIA & Environment



Unit	Main responsibilities
<b>a</b> AIA & Environmental Department	<b>Orchestrate Environmental Plan execution across ILVA Group</b> <ul style="list-style-type: none"><li>• Define environmental policies</li><li>• Supervise fulfillment of environmental prescriptions</li><li>• Ensure the availability of required resources for implementation</li><li>• Push for the integration between environmental management system and the general plant management</li><li>• Coordinate projects in the Environmental area and in production area with environmental impact</li></ul>
<b>b</b> Subsidiaries Environment	<b>Support operations to translate policies into concrete actions</b> <ul style="list-style-type: none"><li>• Ensure the collection and implementation of new regulations</li><li>• Check the compliance with regulation constraints per equipment</li><li>• Elaborate pollution prevention procedures for new and existing equipment</li><li>• Monitor key environmental performances</li><li>• Provide technical reports on monitored themes</li><li>• Support for water, air pollution, waste and environmental management systems</li><li>• Manage personnel trainings on environmental topics</li></ul>
<b>c</b> Taranto Environment	

*Support & coordinate inspections from third parties*

# Key processes of AIA and Environmental Department

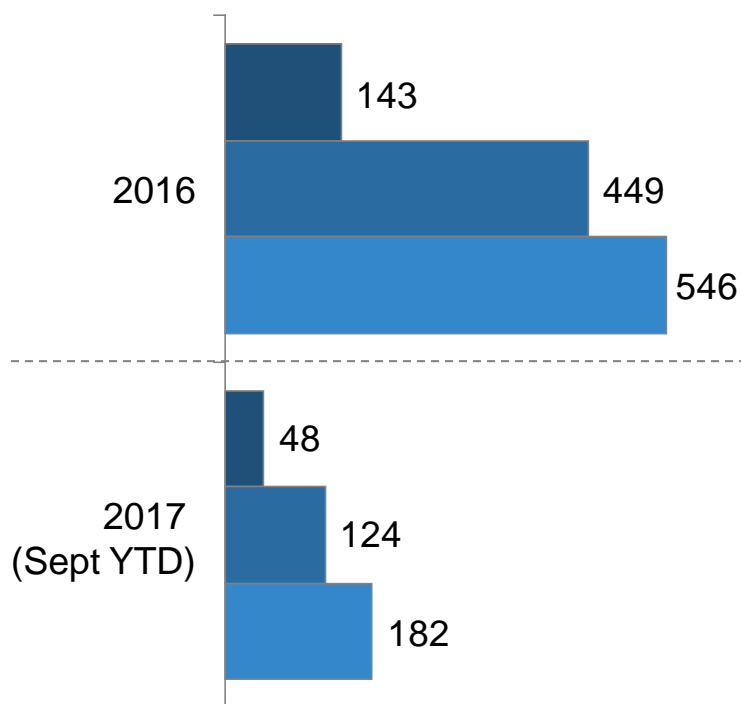


Key process	Description
1 <b>Inspections</b>	<ul style="list-style-type: none"><li>• Support and coordination of inspections by third parties</li><li>• In 2016, &gt;140 inspections and ~450 different inspectors<ul style="list-style-type: none"><li>– By authorities, control and certification units, others</li></ul></li></ul>
2 <b>Waste management</b>	<ul style="list-style-type: none"><li>• Manage wastes across different phases<ul style="list-style-type: none"><li>– From the classification to the disposal of waste</li></ul></li><li>• Support on administrative and controlling activities</li></ul>
3 <b>Air emission monitoring</b>	<ul style="list-style-type: none"><li>• Monitor at different levels air emissions of the plant</li><li>• Support to the productive areas</li><li>• Manage the official communication flows</li></ul>
4 <b>Water treatment</b>	<ul style="list-style-type: none"><li>• Monitor the water quality in the plant<ul style="list-style-type: none"><li>– Civil and industrial discharges</li><li>– Water supply and landfill</li></ul></li></ul>
5 <b>Certification ISO 14001</b>	<ul style="list-style-type: none"><li>• Fulfillment of ISO 14001 requirements in the plant</li><li>• Coordinate the Internal Audits to check the status of the different prescriptions</li></ul>

# # of inspections from third parties



1



## Comments

- **449 inspectors across 143 inspections** in 2016, including also
  - Ordinary audits by ARPA/ISPRA, 3-days audit with on average 12 inspectors
  - Inspections by EG-IGQ, Carabinieri, Fiscal Police
- **546 resources** working for environmental departments directly involved in data gathering and requests fulfillment
- The effort required for fulfillment of these inspections is representing a **remarkable part of AIA and environment department workload**
- In addition to the inspection activities, the environmental departments **support daily productive units for monitoring activities**

■ number of inspections ■ # of inspectors ■ AIA & Env. FTE involved

	Task	Description	Key features
Waste lifecycle	<b>a</b> <b>Classification</b>	<ul style="list-style-type: none"> <li>Supporting in the <b>classification of wastes</b></li> <li>Fulfillment of the <b>sampling plans</b> and <b>reports</b></li> <li><b>Analysis</b> and <b>registry</b> management</li> </ul>	<ul style="list-style-type: none"> <li><b>2 305</b> new test reports</li> <li><b>2 047</b> sampling plans</li> <li><b>115</b> approvals for new waste clusters</li> </ul>
	<b>b</b> <b>Waste disposal</b>	<p>In case of <b>disposal within the plant</b></p> <ul style="list-style-type: none"> <li>Management of the procedures for landfill or recovery</li> </ul> <p>in case of <b>external disposal</b></p> <ul style="list-style-type: none"> <li>Collaboration with the procurement department to select and assess providers and disposal equipment</li> <li>Registry management</li> </ul>	<ul style="list-style-type: none"> <li><b>180kt</b> of waste disposed in the landfill</li> <li><b>740kt</b> of waste recovered</li> <li><b>360kt</b> of waste managed by external providers</li> <li><b>215</b> providers successfully assessed</li> </ul>
	<b>c</b> <b>Other</b>	<ul style="list-style-type: none"> <li>Support for the <b>new landfill opening</b></li> <li><b>Administrative support</b> <ul style="list-style-type: none"> <li>"Ecotassa" payment</li> <li>Report elaboration</li> </ul> </li> </ul>	

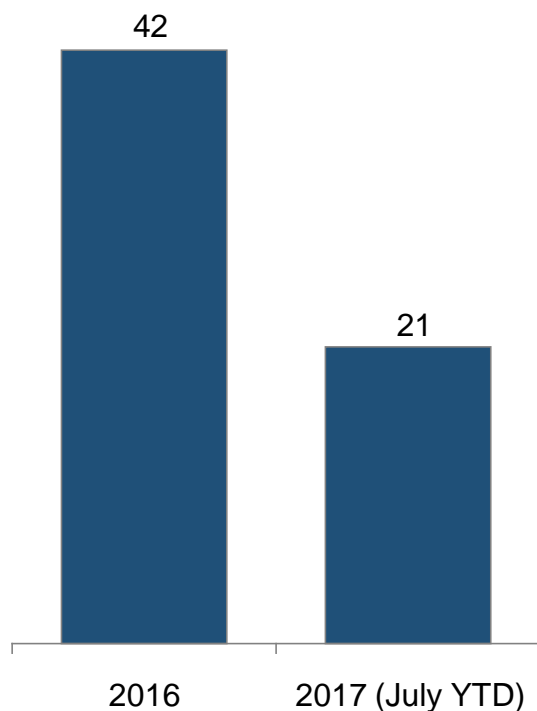
Task	Description	Key features
<b>a</b> Discontinuous monitoring of emissions	<ul style="list-style-type: none"> <li>• Sampling (different pollutants and parameters)</li> <li>• Analysis and certificates elaboration</li> <li>• Registry management</li> <li>• Support stack emissions monitoring activities</li> </ul>	<ul style="list-style-type: none"> <li>• <b>185</b> chimney monitored</li> <li>• <b>628</b> samples (<b>5 340</b> sampling hours)</li> <li>• <b>12 165</b> analysis certificates</li> <li>• <b>3</b> external providers on specific analysis</li> </ul>
<b>b</b> Continuous monitoring of emissions (AMS)	<ul style="list-style-type: none"> <li>• Monitoring</li> <li>• Equipment assessment</li> <li>• Check of the outliers and unavailability events</li> <li>• Authority reports for outliers and unavailability</li> </ul>	<ul style="list-style-type: none"> <li>• <b>23</b> active AMS</li> <li>• <b>64</b> outlier data-points</li> <li>• <b>12</b> unavailability events</li> <li>• <b>68</b> informative reports elaborated</li> </ul>
<b>c</b> Air quality	<ul style="list-style-type: none"> <li>• Monitoring</li> <li>• Air sampling</li> <li>• Coordination with the Authority</li> <li>• Certificates elaboration</li> </ul>	<ul style="list-style-type: none"> <li>• <b>729</b> PM10 samples</li> <li>• <b>144</b> samples of atmospheric deposition</li> <li>• <b>6</b> air control units (ILVA network)</li> <li>• <b>360</b> analysis certification</li> </ul>
<b>d</b> Fugitive emissions (LDAR Program)	<ul style="list-style-type: none"> <li>• Trait-d'union between external provider and productive area for monitoring</li> </ul>	<ul style="list-style-type: none"> <li>• <b>11 193</b> components under monitoring</li> <li>• <b>12</b> outliers</li> </ul>
<b>e</b> Communication with the authority	<ul style="list-style-type: none"> <li>• Quantification and estimation               <ul style="list-style-type: none"> <li>– Channeled and diffuse emissions</li> </ul> </li> <li>• Official report elaboration               <ul style="list-style-type: none"> <li>– Data from AIA &amp; Env. area, AFC and Production</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>• <b>Update</b> of the <b>E-PRTR<sup>1</sup></b></li> <li>• <b>12 monthly report</b> for the Wind-days</li> <li>• <b>Annual</b> monitoring and controlling report</li> </ul>

1. European registry of the emission  
Source: Management ILVA



Task	Description	Key features
<b>a</b> <b>Industrial discharges</b>	<ul style="list-style-type: none"> <li>Daily and monthly <b>monitoring activity</b> of industrial discharges</li> <li>Implementation of <b>controls</b> requested by the Monitoring Plan</li> <li>Assessment of the <b>compliance with D.lgs. 152/06 limits</b></li> </ul>	<ul style="list-style-type: none"> <li><b>47</b> partial discharges</li> <li><b>2</b> final discharges</li> </ul>
<b>b</b> <b>Civil discharges</b>	<ul style="list-style-type: none"> <li>Rolling activity of <b>monitoring</b> of the civil discharges both partials and finals</li> <li><b>Assessment</b> of the water quality <b>with D.lgs. 152/06</b></li> </ul>	<ul style="list-style-type: none"> <li><b>~675</b> partial discharges</li> <li><b>4</b> final discharges</li> </ul>
<b>c</b> <b>Water supply</b>	<ul style="list-style-type: none"> <li><b>Monitoring activity</b> of the wells to avoid <b>aquifer pollution</b></li> <li><b>Assessment</b> of the <b>drinkable water</b> from the aqueduct</li> </ul>	<ul style="list-style-type: none"> <li><b>31</b> wells</li> <li><b>16</b> different aqueduct sampling points</li> </ul>
<b>d</b> <b>Landfill water</b>	<ul style="list-style-type: none"> <li><b>Sampling</b> of the water in the landfill system</li> <li><b>Analysis</b> of the samples</li> <li><b>Compliance</b> activities with the Controlling Plan</li> </ul>	<ul style="list-style-type: none"> <li><b>12</b> piezometers</li> <li><b>16</b> tanks for the rainwater</li> <li><b>8</b> sampling points for leaching residues</li> </ul>

## Number of internal audits



## Activities

- Ensuring the **roll out** and active maintenance of the **Environmental management system of Taranto** productive plant checking the status through periodic internal audits
- Assessment of the **implementation of recovery actions** for specific non-compliances
- **Analysis of the results** through environmental monitoring systems to respect the regulation duties
- Evaluation of **continuous improvement** actions and rolling **assessment of resources**
- Management of the **communication flows**, including complaints

# Key challenges looking forward



## In pipeline



- **Environmental plan revision** in coordination with the Italian Government
- **Management** of the environmental impact of the **project pipeline in the plant**
- Requirement fulfillment for the **EMAS certification** (Eco-Management and Audit Scheme)

## Upcoming activities

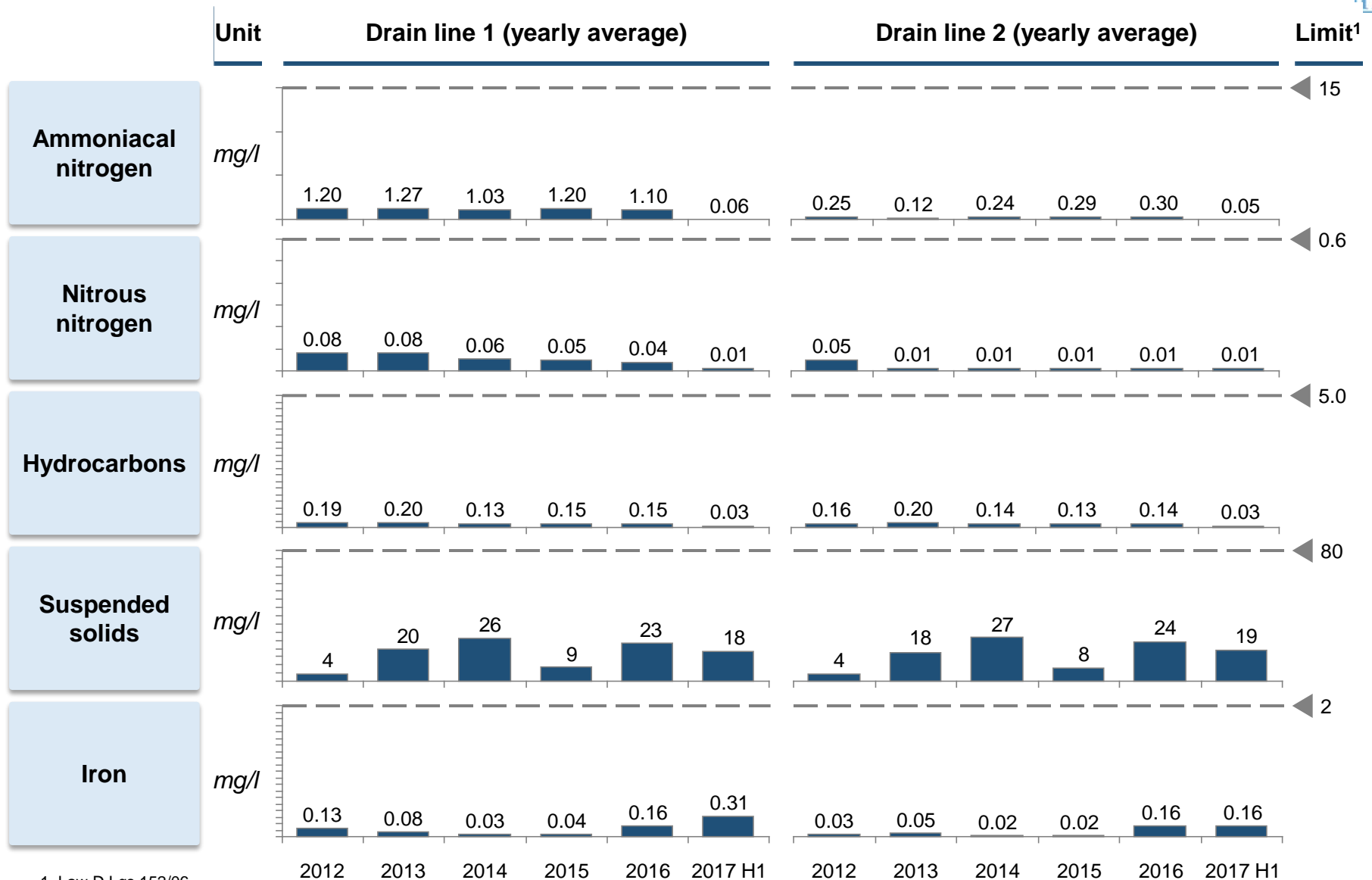


- Articulation of Environmental Plan's **prescriptions across different areas**
- Adjustment of the **Monitoring Plan** accordingly with the Environmental Plan
- Best practice sharing and support on the **Environmental challenges across Group's plants**



## Unused slides

# Water treatment monitoring: yearly average below the limit

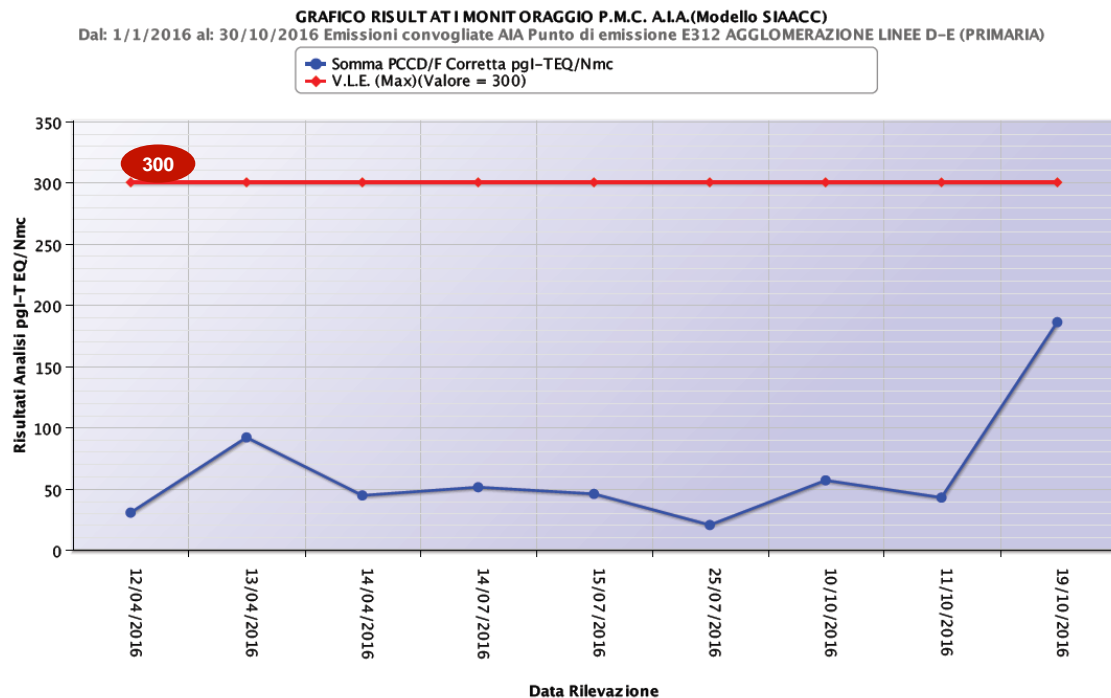


1. Law D.Lgs 152/06

# Channeled emissions: E312 chimney (I/II)



## PCDD/F (Plant AGL/2 – Line D-E, Discontinues monitoring, 2016)

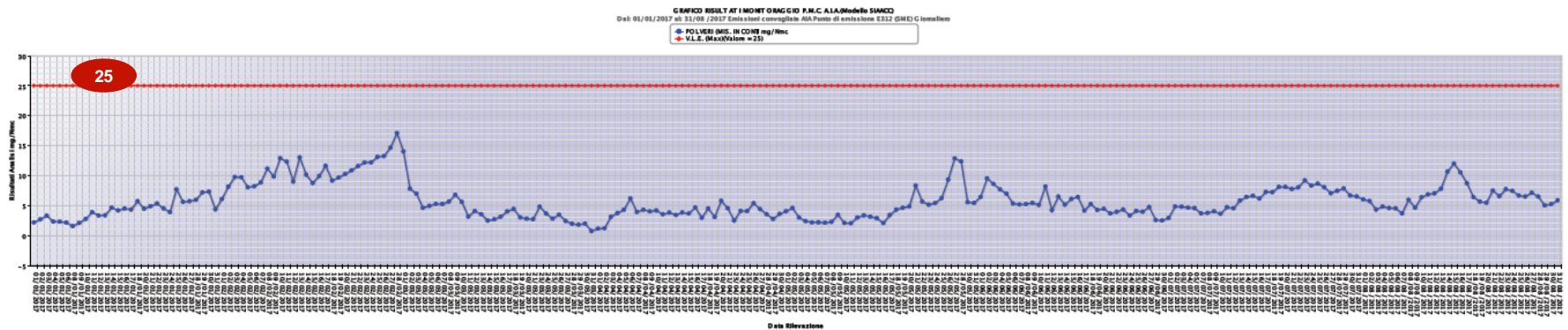


**Future limit with MEROS filters : 100 pg – TEQ/Nmc  
(0,1ng-TEQ/Nmc)**

# Channeled emissions: E312 chimney (II/II)



## Total dust (Plant AGL/2 – Line D-E, continuous monitoring, Daily averages 01/01/2017-31/08/2017)



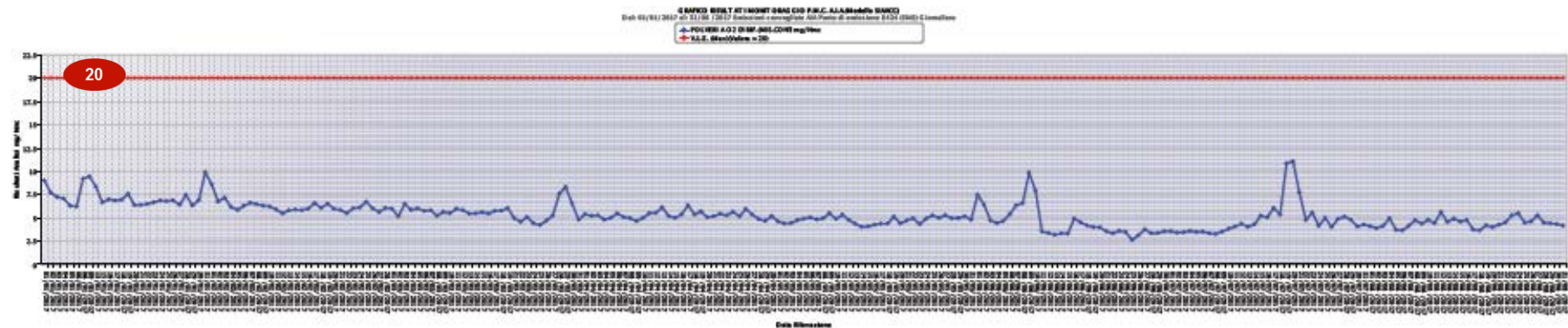
**Future limit with MEROS filters : 10mg/Nmc**



# Channeled emissions: E424 chimney



**Total dust**  
**(Coke Plant / 7-8 batteries, continuous monitoring, daily averages 01/01/2017-31/08/2017)**

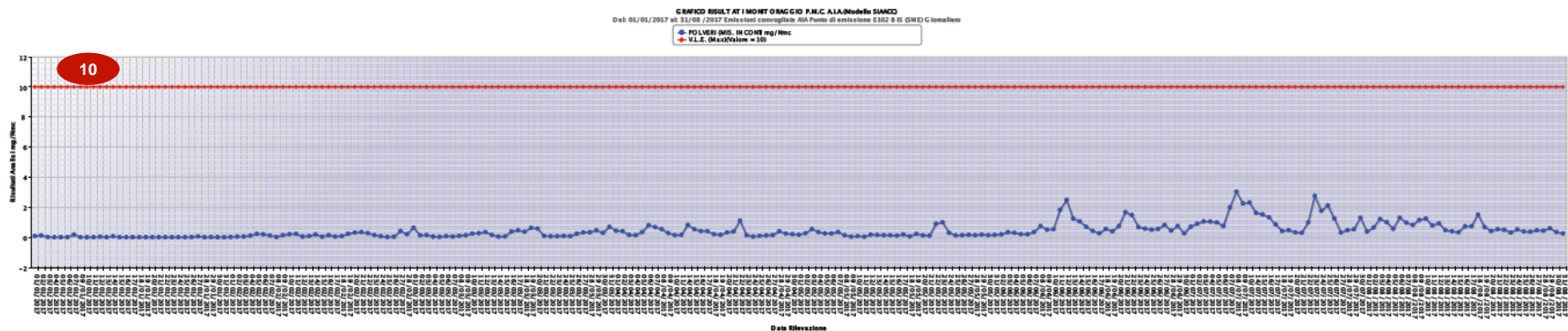


**Future limit with Alstom filters: 8mg/Nmc**

# Channeled emissions: E102/bis chimney



## Total dust (Stock-house Blast furnace 1, continuous monitoring, daily averages 01/01/2017-31/08/2017)

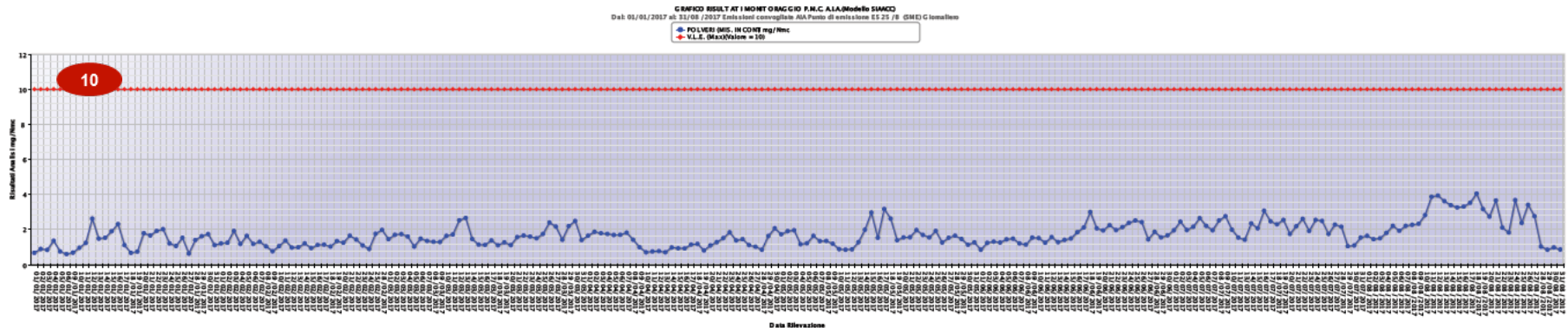


**A new abatement system with a fabric filter has been implemented to be compliant with AIA prescriptions**

# Channeled emissions: E525/b chimney



**Total dust**  
**(New secondary de-dusting system Steelshop1, continuous monitoring, daily averages 01/01/2017-31/08/2017)**

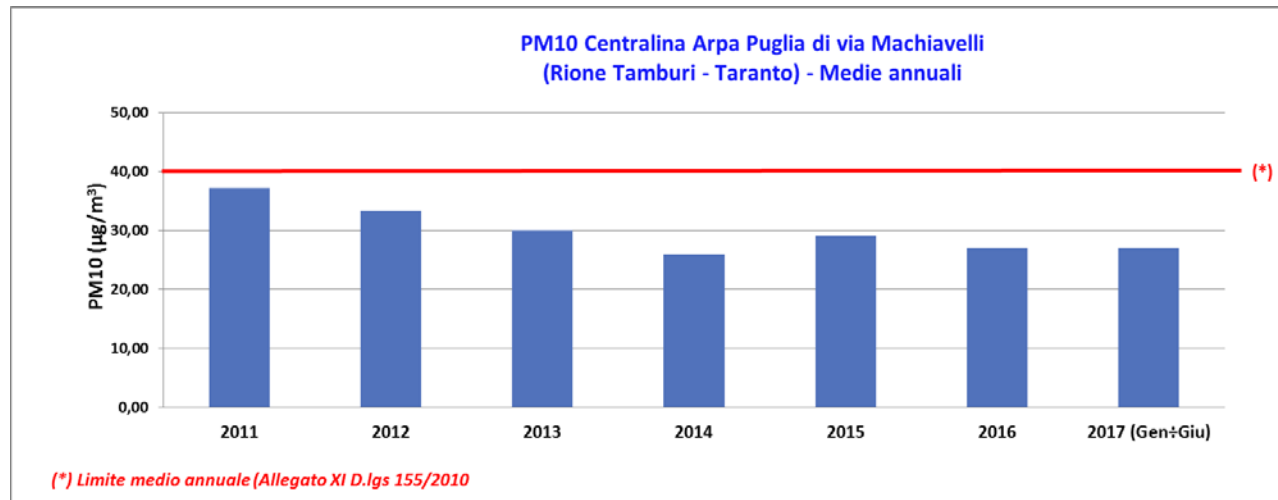


**A new abatement system with a fabric filter has been implemented to be compliant with AIA prescriptions**

# Air quality (I/III)



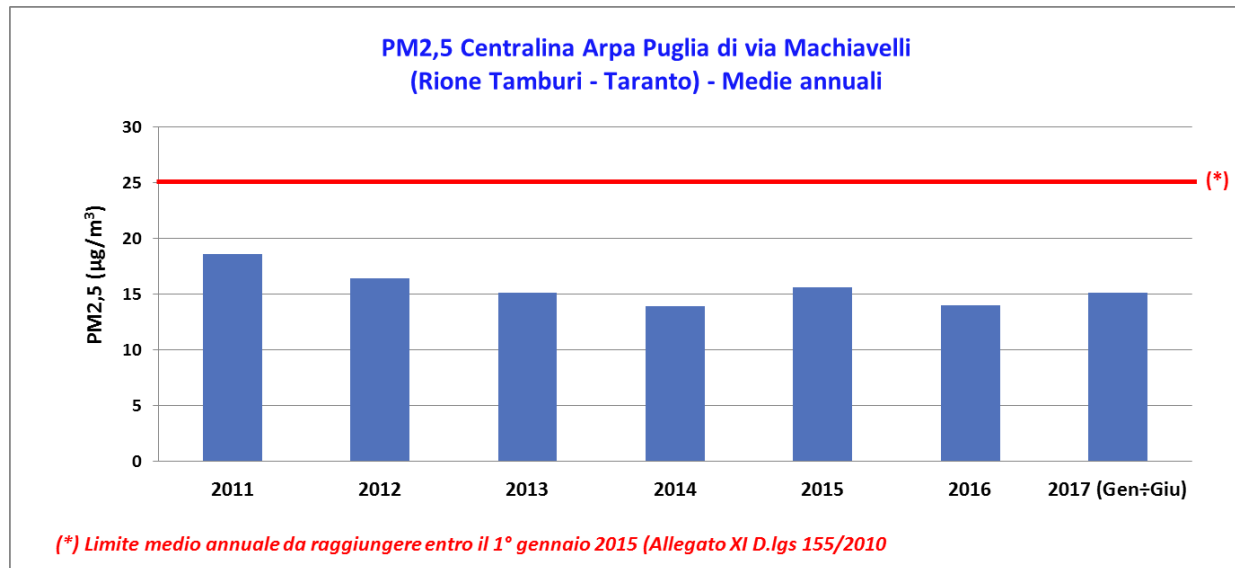
## PM10 ( $\mu\text{g}/\text{m}^3$ ) Yearly averages



# Air quality (II/III)



## PM2.5 ( $\mu\text{g}/\text{m}^3$ ) Yearly averages



# Air quality (III/III)



## BaP ( $\mu\text{g}/\text{m}^3$ ) Yearly averages

